



**Steel Construction Certification Scheme Limited**  
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## Welding Certificate

### 2273 – CPR – 0199 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0199.

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

**Manufacturer** **Access Design & Engineering Ltd**

**Facilities of the Manufacturer:** Marsh Road, Middlesbrough, Cleveland, TS1 5JS

**Standard** **BS EN 1090-2: 2008 + A1:2011**

**Execution Class** up to EXC 2 according to BS EN 1090-2:2008+A1:2011

**Welding Process(es)**  
135 - MAG welding with solid wire electrode  
136 - MAG welding with flux cored electrode  
138 - MAG welding with metal cored electrode

**Base Material(s)** S235, S275, S355 according to BS EN 10025-2

**Responsible Welding Coordinator** Ian Mitcheson - BCSA RWC route (up to and including EXC 2)

**Alternate**

**Attestation** This certificate attests that all procedures for the execution and surveillance of welding works in connection with **BS EN 1090-1:2009+A1:2011** are implemented.

**Date of first issue** **June 2014**

**Date of this issue** **22 May 2015**

**Date of next Surveillance** **by 24 June 2016**

**Validity Period** This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

**Chairman:**  
Denver Woodward

**Scheme Manager:**  
Stephen Blackman